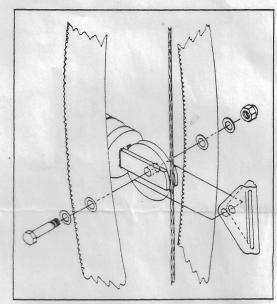
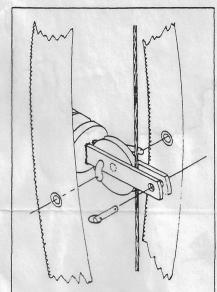


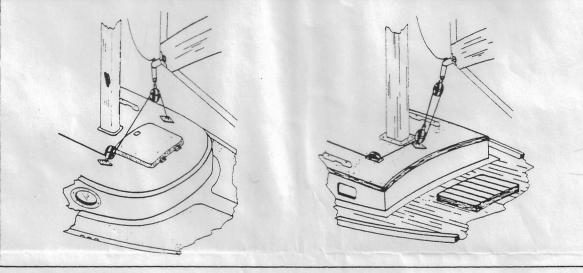
ASSEMBLY INSTRUCTIONS

1. Assemble the front end fittings as shown below using the bolt or horns on the fitting though the eyelets in the jib luff.



ALTERNATE FRONT END FITTING (For Sails That Are Often Removed)





OPTIONAL RIGGING METHODS

STANDARD

FRONT END

(For Staysails or

Sails Left Rigged)

FITTING

2. The spar is cut to length ensuring that at least 6" of the rear end fitting goes into the spar, yet allowing for sufficient outhaul tension. Generally speaking, the spar will rotate through 80 degrees when tacking. If you hang the sail in the loft; and insert the spar you can see how this all works and determines the cut length of the spar. Secure the aft fitting with 3 pop rivets supplied and make sure the clew hooks face aft. There should be enough plastic pane on the back end fitting so it fits snugly into the spar.

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